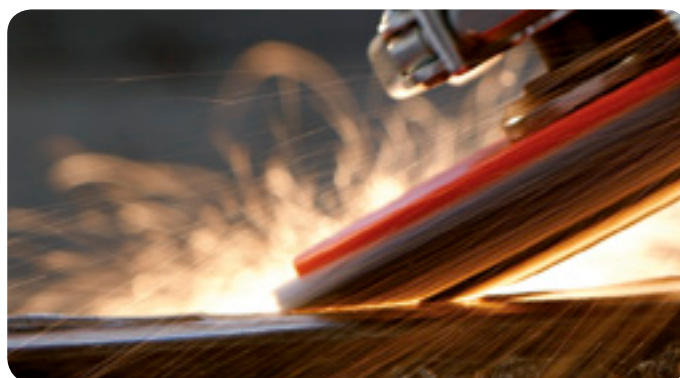
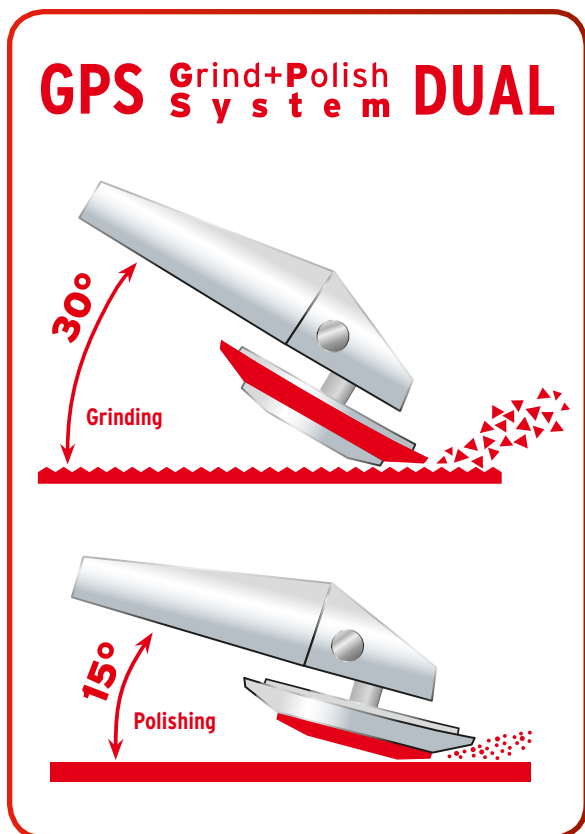




# Ingenious combination

## GPS Dual - the Grind and Polish system





▶ Three recommended combinations are available as a set.

### Application chart:

Alloyed and unalloyed construction steel	●●
Tool steel	●●
High alloy special steel	●●
Sheet steel	●●
Stainless sheet steel	●●
Welding seams	●●
Cast	●●
Non-ferrous metals	●
Aluminium	●

●● very suitable ● suitable

## GPS GRIND + POLISH SYSTEM

special

★★★★☆

Fine, rough grinding and polishing with the same abrasive tool: With the Dronco Grind and Polish System GPS Dual now makes this possible. The system consists of a 125 mm flap disc and inserted into this is a 90mm flap disc with a different grain.

For grinding and polishing of stainless steel, steel, non-ferrous metals and aluminium.

Both discs are mounted together on the angle grinder. The change between rough and fine grinding is controlled by the pitch angle of the grinder: 30 % angle: rough grinding, 15 % angle: fine grinding. Zirconium discs in different grits and polishing fleece discs in different grades allow a variety of combinations. Three recommended combinations are available as a set.

### EXTERIOR DISCS 125 MM

DESCRIPTION	DIMENSION MM	DIMENSION INCH	SPEED RPM	GRIT SIZE	CONTENT PC.	ITEM CODE	BAR CODE 4081600
GPS-AZ 40	125 x 22,23	5 x 7/8	12200	zirconium 40	10	5112484	520002
GPS-AZ 60	125 x 22,23	5 x 7/8	12200	zirconium 60	10	5112486	520019
GPS-AZ 80	125 x 22,23	5 x 7/8	12200	zirconium 80	10	5112487	520026
GPS-VA coarse	125 x 22,23	5 x 7/8	12200	fleece coarse	10	5112000	520033

### INTERIOR DISCS 90 mm

GPS-AZ 80	90 x 22,23	3 1/2 x 7/8	13280	zirconium 80	10	5109187	500103
GPS-VA coarse	90 x 22,23	3 1/2 x 7/8	13280	fleece coarse	10	5109000	500110
GPS-VA medium	90 x 22,23	3 1/2 x 7/8	13280	fleece medium	10	5109001	500127
GPS-VA fine	90 x 22,23	3 1/2 x 7/8	13280	fleece fine	10	5109002	500134

### COMBINATIONS (6 SETS PACKED IN CARTON BOX)

GPS-AZ 40 / 80	125 / 90 x 22,23	5 / 3,5 x 7/8	12200	zirconium 80/40	6 Set	5100000	520040
GPS-AZ 80 / VA medium	125 / 90 x 22,23	5 / 3,5 x 7/8	12200	zirconium 80/ fleece medium	6 Set	5100002	520064
GPS-VA coarse/fine	125 / 90 x 22,23	5 / 3,5 x 7/8	12200	fleece coarse/fine	6 Set	5100001	520057

### COMBINATION ON A BLISTER CARD

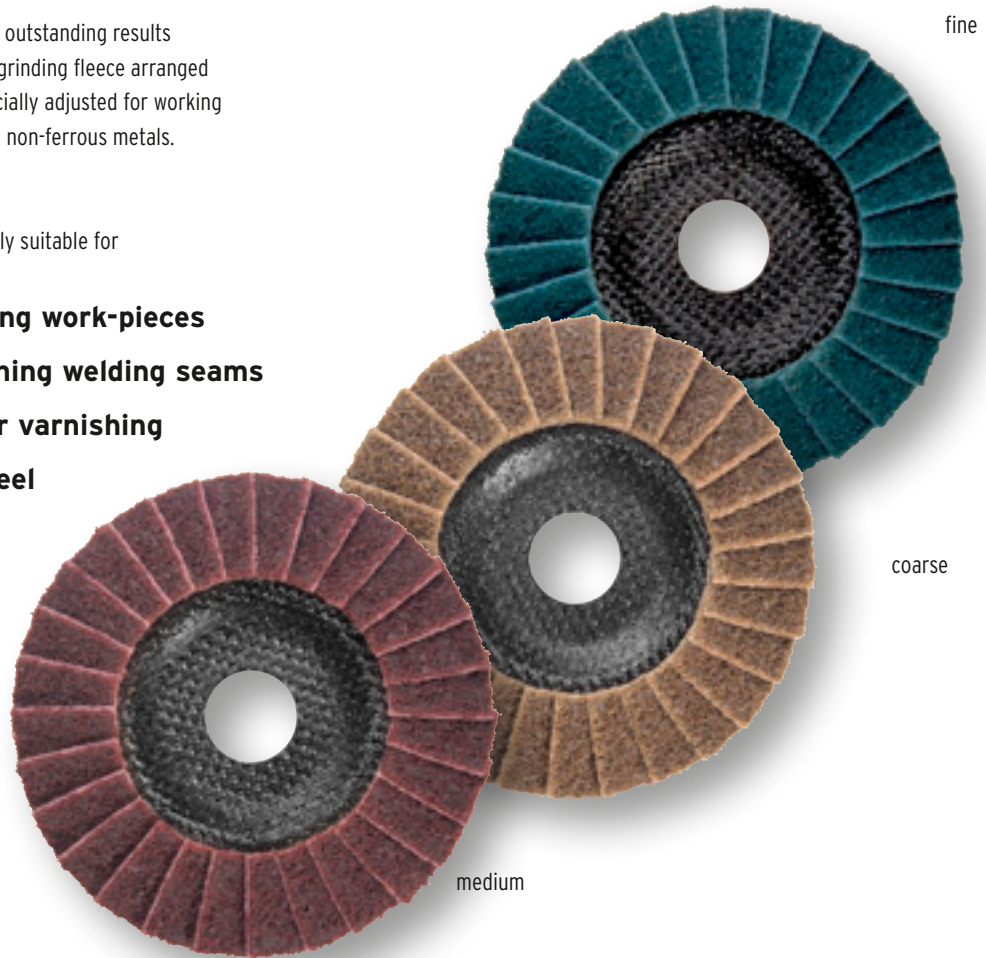
GPS-AZ 80 / VA medium	125 / 90 x 22,23	5 / 3,5 x 7/8	12200	zirconium 80/ fleece medium	1 Set	5100003	520071
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## With the right material to highest perfection. The new DRONCO POLISHING FLAP DISC.

The DRONCO polishing flap disc delivers outstanding results through an innovative, highly effective grinding fleece arranged in a fan-shaped lamella structure. Especially adjusted for working on stainless steel, steel, aluminium, and non-ferrous metals.

Depending on the texture of the fleece, DRONCO polishing flap discs are perfectly suitable for

- ▶ Descaling and derusting work-pieces
- ▶ Preparing and repolishing welding seams
- ▶ Preparing surfaces for varnishing
- ▶ Polishing stainless steel
- ▶ Surface processing



Available in three textures in dimensions of 115mm and 125mm.

- **Highly effective for the use in welding technology and metalworking**  
Optimum results e.g. during the preparation of welding seams, the finishing of welding seams and removal of welding spillage in accordance with EN ISO 5817. Removes oxide film/annealing colours after welding of pipes, containers and apparatus or after the plasma-arc cutting of stainless steel sheet metals in accordance with DIN 50930, DIN 25410, DVGW W541.
- **Highly effective for the use in painting technology**  
Perfect to derust, removal of colours and prepare of painting surfaces
- **Versatile usage**  
Cleaning and polishing of unalloyed steel, high alloyed steel, aluminium and non-ferrous metal. Suitable for grinding on edges and surfaces.
- **High service life**



## Polishing flap disc for angle-grinders

★★★★☆



Outstanding for descaling and derusting of stainless steel, steel, aluminium and non-ferrous metal. Preparation and finishing of welding seams. Preparing of painted surfaces, polishing of stainless steel. Packing unit: 10 pcs.

Polishing flap disc for the efficient processing of metals.

DESCRIPTION	DIMENSION MM	DIMENSION INCH	CONTENT PC.	ITEM CODE	BAR CODE 4081600
G-VA Coarse	115 x 22,23	4 1/2 x 7/8	coarse	5511204	550047
G-VA Medium	115 x 22,23	4 1/2 x 7/8	medium	5511206	550061
G-VA Fine	115 x 22,23	4 1/2 x 7/8	fine	5511207	550078
G-VA Coarse	125 x 22,23	5 x 7/8	coarse	5512204	551044
G-VA Medium	125 x 22,23	5 x 7/8	medium	5512206	551068
G-VA Fine	125 x 22,23	5 x 7/8	fine	5512207	551075

## Polishing flap disc set including 54 pc. in our special offer box

★★★★☆



The innovative polishing flap discs in the attractive, self-explanatory special offer box. Contains 54 pc. with diameters of 115mm or 125mm. Optional also as mixed box including:  
3 x 9 pc. 115mm (coarse, medium, fine) and  
3 x 9 pc. 125mm (coarse, medium, fine)

Definitely a sales success - in the product shelf or on your sales counter.

DESCRIPTION	DIMENSION MM	DIMENSION INCH	CONTENT PC.	ITEM CODE	BAR CODE 4081600
Mixed box	115 / 125 mm	4 1/2 / 5	54	6900055	700008
Special offer box	115 / 22,23 mm	4 1/2 x 7/8	54	6900056	700848
Special offer box	125 / 22,33 mm	5 x 7/8	54	6900057	700855

## The innovation for polishing and cleaning

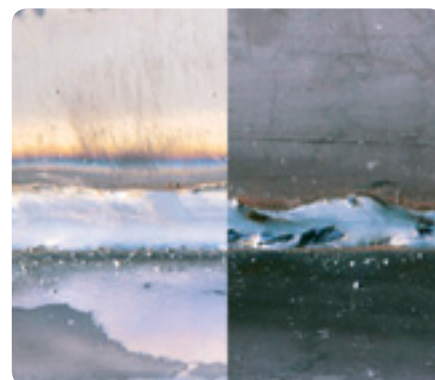
### The new DRONCO POLISHING FLAP DISC



Grinding thin welding seams and removing thermal bluing

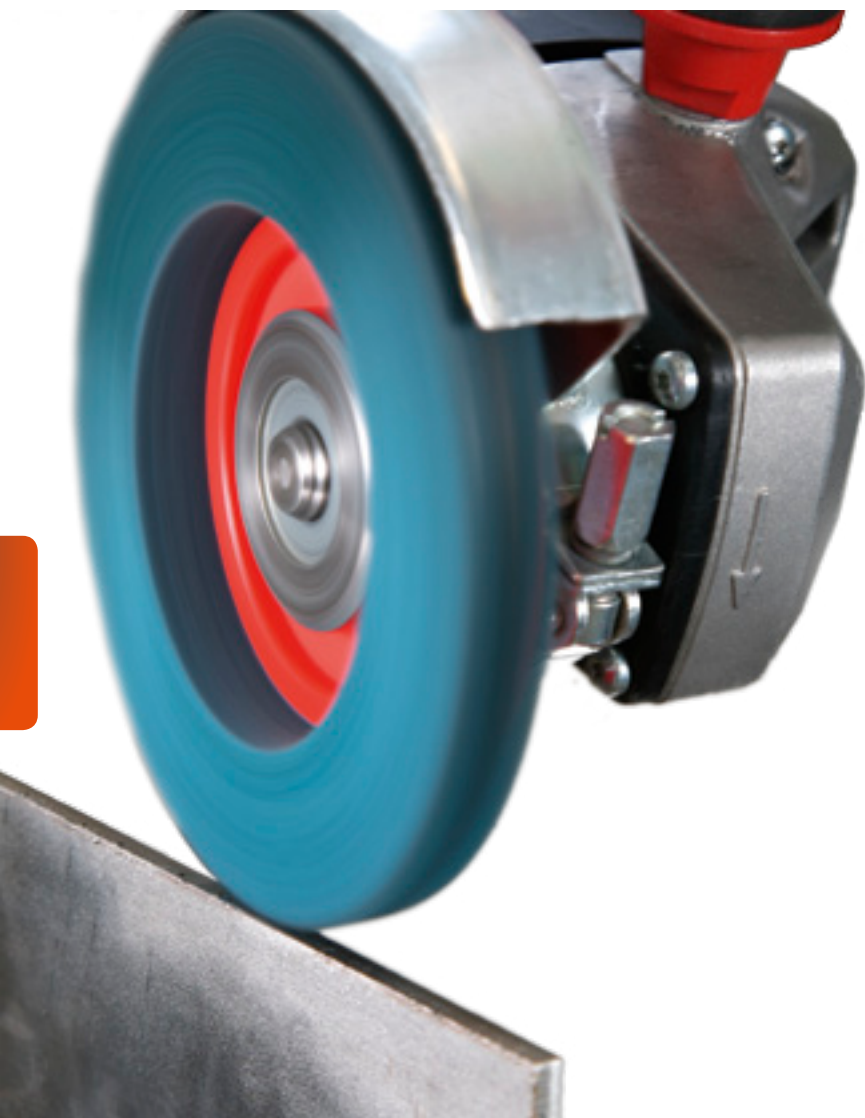


Professional derusting and descaling



Descaled surfaces prior to welding lead to clean welding seams

## A multi-talented performer for corners and angles



- ▶ the soft fleece hugs the surface of the workpiece to perfection
- ▶ flexible application for corners, angles, U-profiles, on rounded or flat surfaces
- ▶ fast and simple removal of rust, cleaning and blank polishing of metals
- ▶ cleaning, smoothing and polishing welded seams for corners, angles and fillet welds
- ▶ removal of temper colour, oxide layers or thin layers of paint on metals
- ▶ suitable for stainless steel, steel, aluminium and nonferrous metals

The new polishing wheel gives a perfect shine to corners, angles, rounded and flat surfaces.

It combines the outstanding performance of the polishing flap disc with an added bonus. The new polishing wheel is ideal for cleaning difficult-to-reach areas effectively and polishing them to a fine finish.





## Polishing wheel in an individual promotional pack

★★★★



Polishing wheel with upright flaps made from high performance non woven material with a reinforced plastic backing. This flexible material hugs the work piece to perfection. It can be used both on the edge in corners, angles and rounded edges as well as on its face for flat surfaces. Suitable for the removal of rust, cleaning and blank polishing of work pieces made from stainless steel, steel, aluminium and non-ferrous metals. Cleaning and polishing of welding seams in corners, angles or fillet welds. Removal of any discoloration, oxide layers and thin layers of paint.

DESCRIPTION	DIMENSION MM	DIMENSION INCH	STRUCTURE	CONTENT PC.	ITEM CODE	BAR CODE 4081600
P-WA Fine	115 x 22,23	4 1/2 x 7/8	fine	1	5511307-102	700039
P-WA Medium	115 x 22,23	4 1/2 x 7/8	medium	1	5511306-102	700046
P-WA Fine	125 x 22,23	5 x 7/8	fine	1	5512307-102	700022
P-WA Medium	125 x 22,23	5 x 7/8	medium	1	5512306-102	700015

## Polishing wheel in Packing unit with 10 pc.

★★★★



Our polishing wheel in practical box with 10 pc.

DESCRIPTION	DIMENSION MM	DIMENSION INCH	STRUCTURE	CONTENT PC.	ITEM CODE	BAR CODE 4081600
P-WA Fine	115 x 22,23	4 1/2 x 7/8	fine	10	5511307-100	550207
P-WA Medium	115 x 22,23	4 1/2 x 7/8	medium	10	5511306-100	550214
P-WA Fine	125 x 22,23	5 x 7/8	fine	10	5512307-100	552072
P-WA Medium	125 x 22,23	5 x 7/8	medium	10	5512306-100	552096

## Coarse cleaning fleeces

Dronco cleaning fleeces produce optimum results when used to grind and rub down metal, stainless steel, wood or plastic surfaces and can be used as a preliminary stage before polishing. They are made of intertwined nylon fibres which are then immersed in synthetic resin and gently hardened. They are available with a glass fibre backing or for the use with straight or cylindrical grinders.

### Coarse cleaning fleeces for the use on angle-grinders

★★★★☆



Suitable for cleaning and polishing all surfaces.  
Packing Unit: 10 pc.

Removal of old paint, rust and welding splatter without scratching the surface of the work-piece, cleaning and smoothing wood and plastic, polishing of stainless steel and removal of thermal bluing.

DESCRIPTION	DIMENSION MM	DIMENSION INCH	CONTENT PC.	ITEM CODE	BAR CODE 4081600
Cleaning fleece	115 x 22,23	4 1/2 x 7/8	10	6700001	670059
Cleaning fleece	125 x 22,23	5 x 7/8	10	6700002	670103
Cleaning fleece	180 x 22,23	7 x 7/8	10	6700003	670158

### Coarse cleaning fleece set including 36 pc. in our special offer box

★★★★☆



Our coarse cleaning fleece in the attractive, self-explanatory special offer box. Mixed box contains 18 pc. 115mm, and 18 pc. 125mm with fibre backing.

Definitely a sales success - in the product shelves or on your sales counter.

DESCRIPTION	DIMENSION MM	DIMENSION INCH	CONTENT PC.	ITEM CODE	BAR CODE 4081600
Mixed box	115 / 125 x 22,23	4 1/2 / 5 x 7/8	2 x 18	6700012	683349
Special offer box	115 x 22,23	4 1/2 x 7/8	36	6700010	670424
Special offer box	125 x 22,23	5 x 7/8	36	6700011	670431



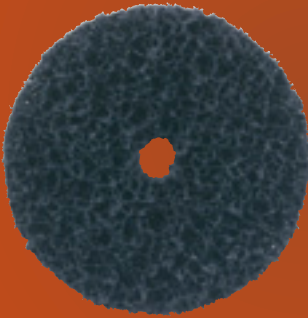


## PLEASE OBSERVE

Coarse cleaning fleeces are designed to be used flat - they are not suitable for grinding or cutting.

### Coarse cleaning fleeces for straight and cylindrical grinders

★★★★☆



Suitable for cleaning and polishing all surfaces. The use on straight or cylindrical grinders happens with a tensioning shaft.

Removal of old paint, rust and welding splatter without scratching the surface of the work-piece, cleaning and smoothing wood and plastic, polishing of stainless steel and removal of thermal bluing.

DESCRIPTION	DIMENSION MM	DIMENSION INCH	CONTENT PC.	ITEM CODE	BAR CODE 4081600
Cleaning fleece	100 mm	4	10	6700006	670301
Cleaning fleece	150 mm	6	10	6700007	670356

### Tensioning shaft



The tensioning shaft enables the use of cleaning fleeces on straight or cylindrical grinders.

DESCRIPTION	DIMENSION MM	DIMENSION INCH	CONTENT PC.	ITEM CODE	BAR CODE 4081600
Tensioning shaft	6 mm		1	6700008	670400

## More grinding luxury for your customers

The coarse cleaning fleece with best results during test



For better depiction, the guard of the angle-grinder was removed for picture taking.

Please make sure to use the coarse cleaning fleece on your angle-grinder with appropriate safety precautions only.



## ▼ Gloss polishing flap discs

### Gloss Polishing flap disc for angle-grinders

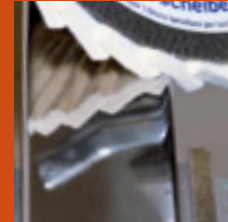
★★★★☆



The G-VA finish completes the programme of the DRONCO Polishing flap discs. The disc is equipped with flaps made of high-quality special felt and is generally used with polishing compounds. This gives the work piece a mirror finish.

The G-VA finish is equipped with high-quality special felt flaps and is used with polishing compounds.  
Packing unit: 1 pc. or 10 pcs.

For polishing metals using polishing compounds.



DESCRIPTION	DIMENSION MM	DIMENSION INCH	STRUCTURE	CONTENT PC.	ITEM CODE	BAR CODE 4081600
G-VA Finish	115 x 22,23	4 1/2 x 7/8	felt	1 in Blister pack	5511221	553123
G-VA Finish	125 x 22,23	5 x 7/8	felt	1 in Blister pack	5512221	553130
Also available 10 pcs in Carton box						
G-VA Finish	115 x 22,23	4 1/2 x 7/8	felt	10	5511220	553109
G-VA Finish	125 x 22,23	5 x 7/8	felt	10	5512220	553116

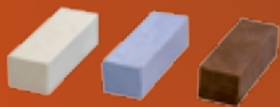
### Polishing set, 5-part for the processing of stainless steel

Blister pack, content:  
1 x Polishing Flap Disc G-VA coarse.  
1 x Polishing Flap Disc G-VA fine  
1 x Gloss Polishing Flap Disc G-VA finish.  
1 x Polishing compound blue, 110g, 1x Polishing compound white 110g

G-VA Finish-Set	115 x 22,23	4 1/2 x 7/8	mixed	1 Set in Blister pack	6900040	706208
G-VA Finish-Set	125 x 22,23	5 x 7/8	mixed	1 Set in Blister pack	6900041	706215

### Polishing compound, single, 110 Gram

★★★★☆



Polishing compound white = pre-polishing steel and stainless steel.  
Polishing compound brown = pre-polishing of non-ferrous metals  
Polishing compound blue = gloss-polishing.

DESCRIPTION	DIMENSION GRAM	CONTENT PC.	ITEM CODE	BAR CODE 4081600
Polishing compound white	110	1	6400403	707328
Polishing compound brown	110	1	6400402	707311
Polishing compound blue	110	1	6400404	707304

## Recommended use:

- ▶ To start, process the work piece with the coarse G-VA Polishing flap disc followed by fine.
- ▶ The Gloss Polishing flap disc is always used with a corresponding polishing compound.
- ▶ Step 1: Start with a white or brown pre-polishing compound.
- ▶ Step 2: Use a new Polishing flap disc with a blue high-gloss polishing compound in order to obtain a high-gloss surface.
- ▶ For the polishing of aluminium and non-ferrous metals, use a brown polishing compound especially for these materials.
- ▶ With a reduced working speed of 4.500 rpm, better polishing results are achieved than with the angle grinder at full speed.



## Brilliant results in 3 steps with our 10 pcs. Professional Polishing System

# 1

**Pre-Polishing with Sisal cloth and polishing compound:**

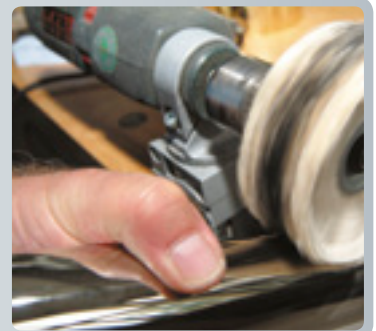
- ▶ white for stainless steel
- ▶ brown for non-ferrous metals
- ▶ most important step after grinding
- ▶ high stock removal



# 2

**Polish with Notiflex® 914 in conjunction with polishing compound:**

- ▶ white for stainless steel
- ▶ brown for non-ferrous metals
- ▶ hard cloth
- ▶ even surface



# 3

**Mirror-finishing with Notiflex® 925 in conjunction with blue polishing compound**

- ▶ short process time
- ▶ light contact pressure



### Polishing System, 10 pcs.



**NEW**

For use on drilling machines, flexible shafts, angle polishers and stationary polishing stands for ultimate polishing in 3 steps.

Content of package:

- 6 Cloth discs: 2 x Sisal cloth, 2 x Notiflex® 914, 2 x Notiflex® 925
- 3 x polishing compound (white, brown, blue)
- 1 x drive arbor

Processing on pots, processing on mountings, automotive industry, builder's hardware

DESCRIPTION	DIMENSION MM	SPEED R.P.M.	ITEM-CODE	BAR CODE
Polishing System	100 mm	4000	6900003	4081600 700688

### PLEASE OBSERVE

**Notiflex®: High quality randomly-placed fibre.**

**Advantages: no seams, little heating, 30 % less polishing compound use in relation to commercial polishing buffs. Not suitable for work on edges!**