



Product lines

For craftsmen or industrial use - three precisely co-ordinated product lines offer the right grinding disc for every user and every application. All discs comply with the relevant regulations, have a high specific grinding capacity and guarantee a maximum of safety.



perfect line

The best-seller. Not only brilliant with its price/performance ratio. It has proven itself a million times. The perfect line shows best results on every angle grinder.

- resin bonded
- reinforced with glass fibre
- good lifetime
- good removal rate



special line

Professional use needs for every application the right disc. Therefore abrasive grits and bonds match exactly the material - this increases the performance and minimises the working time.

- very good lifetime
- very "agressive" disc
- very good removal rate
- very good economic efficiency



evolution line

The high end line for highest demands. These grinding discs have a brilliant lifetime and outstanding grinding efficiency at minimal effort.

- outstanding lifetime
- best raw materials
- maximum removal rate

Application chart grinding discs m	etal									
very suitablesuitablelimited suitable	page	Unalloyed and alloyed construction steel	Very solid construction steel	Tool steel	High-alloy special steel	Sheet steel	Stainless sheet steel	Welding seams	Cast	Non-ferrous metals
GRINDING DISCS STEEL										
A 30 T PERFECT	54	••	•	•		•		•	•	•
AS 30 R SPECIAL	54	••	••	••		•		••	•	•
AS 24/30 T SPECIAL	55	••	•	•		••		••	•	•
GRINDING DISCS STAINLESS STEEL/STEEL										
AS 30 S INOX SPECIAL	56	•	•	•	••	•	••	•	•	•
AS 30 T INOX SPECIAL	56	•	•	••	••	•	••	••	•	•
AZ 30 S EVOLUTION	56	••	•	••	••	•	••	••	••	•
AS 36 TX EVOLUTION	57	••	••	••	••	••	••	••	••	••
GRINDING DISCS CAST										
AS 24 S CAST/IRON SPECIAL	58	•				•			••	••
GRINDING DISCS ALUMINIUM										
AS 46 ALU SPECIAL	58	•				•			•	••
MINI-GRINDING DISCS										
AS 46 T MINI SPECIAL	59	•	•	•	•	•	•	•	•	-

Application chart grinding discs st	one											
very suitablesuitablelimited suitable	page	Concrete	Granite	Sand-lime stone	Clinker brick	Marble	Porcelain	Fireproof clay	Slate	Terrazzo	Earthenware pipes	Exposed aggregate concrete
GRINDING DISCS STONE												
CS 30 S SPECIAL	59	••	•	••	•	•	•	•	•	•	•	•

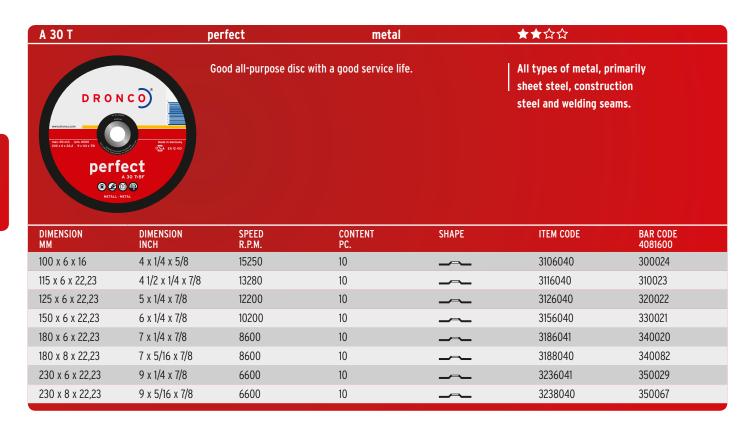


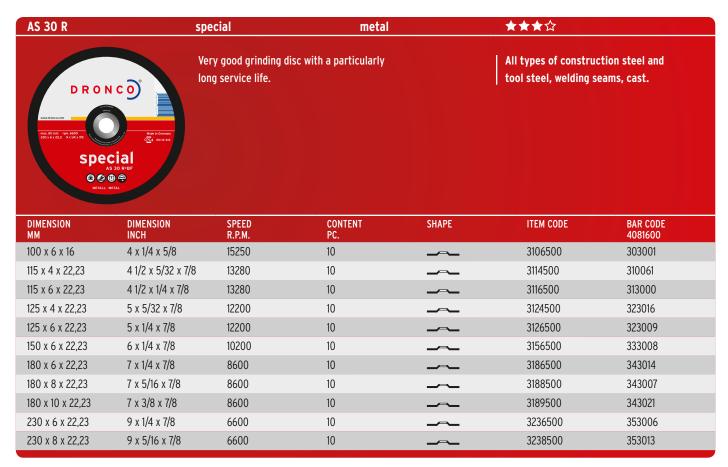
You can get DRONCO grinding discs in different performance classes - from a standard product for occasional use up to the high-end product for professional applications.

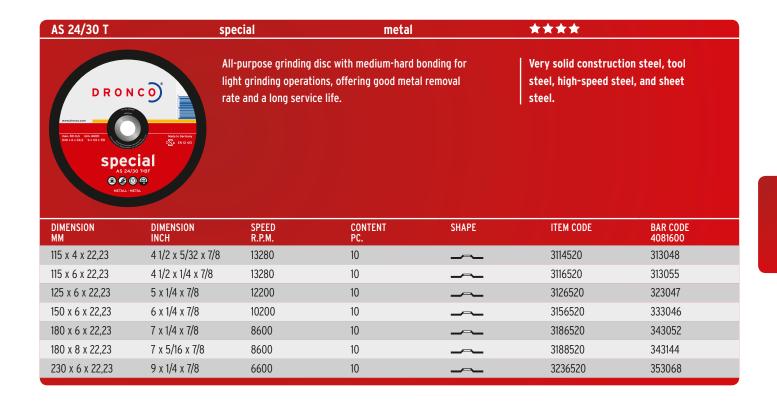
On the following pages you will find always in the heading of each type the corresponding symbol for the respective performance class of the tools.



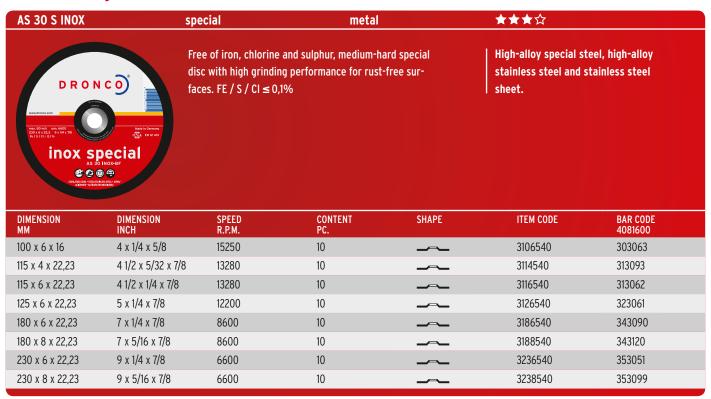
Grinding discs steel







O Grinding discs stainless steel/steel





AS 30 T INOX special metal ★★★★



Our premium grinding disc for applications on stainless steel. Extremely long service life at comfortable, vibration-optimized operation. Outstanding stock removal rate and easy to use. No clogging, no chattering – a special tool for special applications!

FE/S/CI ≤ 0,1%

For stainless steel, high-alloy stainless steel, sheet stainless steel, rust and acid resistant steel, non-ferrous metal.

DIMENSION MM	DIMENSION INCH	SPEED R.P.M.	CONTENT PC.	SHAPE	ITEM CODE	BAR CODE 4081600
115 x 7 x 22,23	4 1/2 x 9/32 x 7/8	13280	10		3117545	313307
125 x 7 x 22,23	5 x 9/32 x 7/8	12200	10	_~_	3127545	323306
180 x 7 x 22,23	7 x 9/32 x 7/8	8600	10	_~_	3187545	343304
230 x 7 x 22,23	9 x 9/32 x 7/8	6600	10		3237545	353303

AZ 30 S evolution metal ★★★★



Medium-hard grinding disc with zirconium corundum which distinguishes especially through a very high lifetime and a outstanding removal rate at minimum effort. FE/S/CI \leq 0,1 %

Stainless steel, high alloyed stainless steel, stainless sheet steel, non ferrous metal, cast

DIMENSION MM	DIMENSION INCH	SPEED R.P.M.	CONTENT PC.	SHAPE	ITEM CODE	BAR CODE 4081600
100 x 6 x 16	4 x 1/4 x 5/8	15250	10	_~_	3106560	303254
115 x 6 x 22,23	4 1/2 x 1/4 x 7/8	13280	10	_~_	3116560	313253
125 x 6 x 22,23	5 x 1/4 x 7/8	12200	10	_~_	3126560	323252
150 x 6 x 22,23	6 x 1/4 x 7/8	10200	10	_~	3156560	333251
180 x 6 x 22,23	7 x 1/4 x 7/8	8600	10	_~_	3186560	343250
230 x 6 x 22,23	9 x 1/4 x 7/8	6600	10	_~_	3236560	353259

AS 36 TX evolution metal ★★★★



Flexible grinding wheel with very aggressive removal rate and surface finish as of a flap disc. Outstanding life time and high comfort while using. Suitable for a wide range of metals

Attention: use always with a back-up pad. Content: 10 pcs.

With the flexible grinding wheel Evolution AS 36 TX you use the latest technological achievement in grinding with advanced ceramic aluminium oxide mineral. Become acquainted with the new dimension of grinding with an enormously increased grinding and removal ratio. The ultra light grinding wheels with a thickness from 3mm up to 4mm optimise a multiplicity of grinding applications and are outstanding for:

- Preparing of welding seams
- Removal of welding seams
- Removal of weld spatter
- Descaling and heavy deburring
- O Grinding on a wide selection of metals
- Snagging

Against conventional grinding wheels the Evolution AS 36 TX provide the following characteristics:

- An increased performance in removal rate. The hardened grinding surface and the long-last 3M Cubitron[™] abrasive grain ensure high removal rates.
- An increased performance in comfort As a result of the flexible structure and the low weight, wheels produce less noise, dust and vibration. Minimal vibration reduces operator fatigue.
- ♠ An increased performance in durability Despite an increase in price the exceptional durability of CubitronTM abrasive grain allows a much longer and more economical usage.
- An increased performance in surface finish Therefore the finish is smoother. Fewer abrasive process's dramatically increase the through-put and productivity, therefore more cost effective.

Please note:

The ultra light Evolution AS 36 TX grinding wheels must always be used with a back-up pad to ensure the highest stability and safety. The back-up pad absorbs vibration and therefore helps to address the problems associated with hand arm vibration and vibration induced white finger.

Thin grinding wheel for a wide range of metals as steel, stainless steel, bronze and aluminium. FE/S/CI ≤ 0,1%



Processing of welding seams in angles



Remove and finishing of welding seams on stainless steel



Remove of welding seams on steel



Remove and finishing of welding seams on stainless steel

DIMENSION MM	DIMENSION INCH	SPEED R.P.M.	CONTENT PC.	SHAPE	ITEM CODE	BAR CODE 4081600
115 x 3 x 22,23	4 1/2 x 1/8 x 7/8	13280	10	_~_	3113560	310054
125 x 3 x 22,23	5 x 1/8 x 7/8	12200	10	_~_	3123560	320053
180 x 4 x 22,23	7 x 3/16 x 7/8	8600	10	_~_	3184560	340051

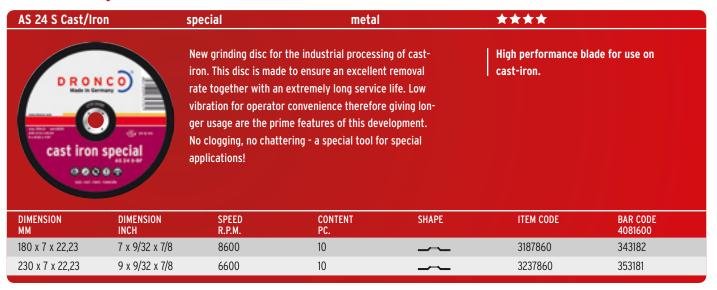


Plastic back-up pad - ensure highest stability and safety whilst using the flexible grinding wheel AS 36 TX.

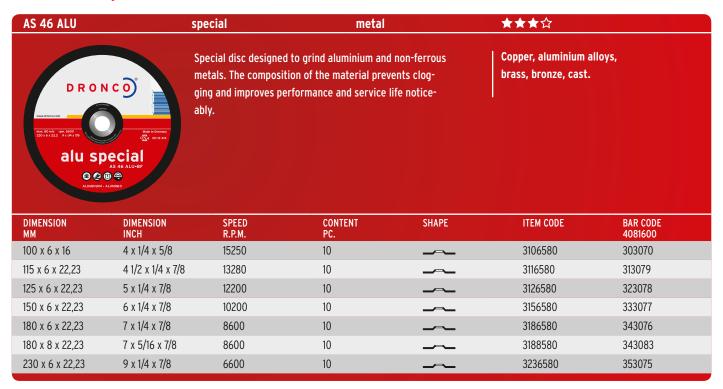
Willist dailing the Hexibite grinding wheel A3 30 FX.							
DIMENSION MM	FOR	CONTENT PC.	ITEM CODE	BAR CODE 4081600			
85 x 22,23	115/125 mm wheels	5	6211000	621068			
117 x 22,23	180 mm wheels	5	6218000	624014			



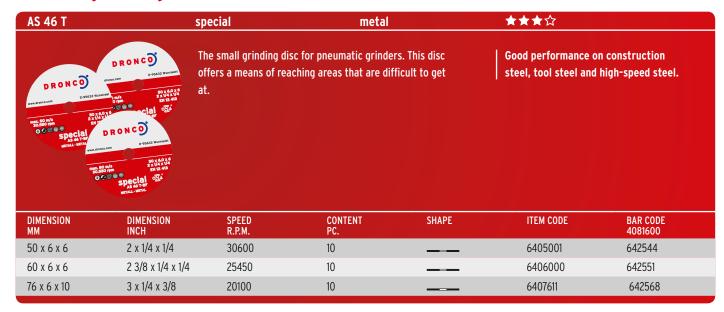
• Grinding discs cast



O Grinding discs aluminium



Mini grinding discs



Mini cutting discs and tensioning shaft for mini grinding discs you will find on page 39.

• Grinding discs stone

